



Part #201102

Quadrajets Bushing Kit Installation Instructions

1. Remove the throttle body from the carburetor.
2. File off the end of the throttle blade screws flush with the throttle shaft.
3. Remove the throttle blade screws and blades, keeping them in order of removal.
4. Slide the throttle shaft out of the throttle body.
5. Carefully insert the bushing in the throttle body on each side of the shaft and tap lightly with a hammer until the bushings are flush with the throttle body.
6. Put the supplied reamer in and electric or air drill and ream the bushing making sure to keep the reamer as straight as possible.
7. Check the fit of the throttle shaft for tightness and if necessary ream the bushings a little at a time to get the best fit.
8. To reassemble simply reverse the disassembly procedures.

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