JET POWERTECH PULLEYS

PART # 90112

1. Loosen alternator nut, and crank pulley bolts while belt is still in tension. **NOTE**: an air impact is recommended to remove alternator nut.

2. Remove belt, pulley bolts and factory pulleys. Remove any bushing spacers behind alternator pulley.

3. Install new alternator pulley placing lock washer between pulley and outer nut. Install crankshaft pulley. Install all nuts and bolts hand finger tight. Use of Loctite #242 is recommended on all nuts and bolts.

4. Install new belt per factory instructions.

5. With the new belt in place, tighten all nuts and bolts. Use even tension on all crankshaft bolts. Use an air impact on alternator nut.

6. Turn motor on then off momentarily and recheck belt for tracking and tension.

7. *With the JET pulley kit installed, a reduction in charging at idle is normal. It is best to drive in a gear sufficient to maintain 1500 rpm or greater in order to maintain a good charge in the battery. Avoid prolonged idle especially in hot weather or with AC or headlights in use.*

Install Gates (or equivalent) belt as follows (with a/c):

94-95	7.4L	#K060980
96-97	7.4L	#K061058

Note: without smog take 6" off belt size

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