

JET Power-Flo

Throttle Body Spacer Installation

Instructions

Part #62138 and 62139

1. DISCONNECT NEGATIVE BATTERY TERMINAL.
2. Remove the air intake assembly from the throttle body.
3. Remove the four bolts that secure the throttle body to the intake manifold.
4. Install the JET Power-Flo throttle body spacer using the supplied O-ring with the O-ring facing the throttle body.
5. Select the correct replacement bolts for your application. Some vehicles use an insert and a 6mm bolt and others use a self tapping bolt for the composite manifold. Select the bolts that match the thread type for your application.
6. Replace the (4) four bolts that mounted the throttle body using the new bolts and flat washers supplied in the kit. Torque the bolts to 48 in/lb, do not over tighten these, you will strip the manifold.

WARNING ...IMPORTANT..... OVERTIGHTENING THESE BOLTS CAN CAUSE DAMAGE TO THE INTAKE MANIFOLD, JET WILL NOT BE RESPONSIBLE FOR DAMAGE IF YOU OVERTIGHTEN THESE.
7. Reconnect any wires and reinstall the intake assembly.
8. Reconnect the negative battery cable.

PARTS LIST:

- (1) JET Powr-Flo Spacer
- (1) O Ring
- (4) 6mX50m Hex Head Bolts
- (4) 6mX50m Self Taping Bolts (not included in all kits)
- (4) 6m Flat Washers