

Throttle Body Spacer Installation Instructions Toyota 2.4L

Part #62161 & 62164

- **1.** Remove the Air Cleaner lid by removing the two bolts that mount it to the base of the Air Cleaner assembly and unplug any wiring attached to the lid.
- 2. Remove the air intake tube from the throttle body by squeezing the clamp that holds it to the throttle body.
- **3.** Remove the 4 bolts that mount the throttle body to the intake manifold.
- 4. Install the JET Power-Flo spacer placing the gasket between the throttle body and the spacer with the supplied longer bolts and washers.
- 5. Reinstall the Air Intake assembly.

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