JET Power-Flo
Throttle Body Spacer Installation Instructions
Part #62173 2008-up Dodge Ram 4.7L

1. DISCONNECT NEGATIVE BATTERY TERMINAL.

2. Remove the air intake assembly from the throttle body.

3. Remove the four bolts that secure the throttle body to the intake manifold.

4. Install the JET Power-Flo throttle body spacer using the supplied gasket with the gasket installed between the spacer and the manifold. Make sure the spacer is aligned with the alignment pins.

5. Replace the (4) four bolts that mounted the throttle body using the new bolts and flat washers supplied in the kit. Torque the bolts to 48 in/lb, do not over tighten these, you will strip the manifold. NOTE: DEPENDING ON THE APPLICATION YOU WILL USE THE 2 ¼ INCH OR THE 2/12 INCH BOLTS.

   WARNING ...IMPORTANT..... OVERTIGHTENING THESE BOLTS CAN CAUSE DAMAGE TO THE INTAKE MANIFOLD. JET WILL NOT BE RESPONSIBLE FOR DAMAGE IF YOU OVERTIGHTEN THESE.

6. Reconnect any wires and reinstall the intake assembly.

7. Reconnect the negative battery cable.

PARTS LIST:
(1) JET Powr-Flo Spacer
(1) Gasket
(4) #12 x 2.25 Self Taping Bolts
(4) #12 x 2.50 Self Taping Bolts
(4) 6m Flat Washers