

JET Power-Flo Throttle Body Spacer Installation Instructions Part #62173 2008-up Dodge Ram 4.7L

- 1. DISCONNECT NEGATIVE BATTERY TERMINAL.
- 2. Remove the air intake assembly from the throttle body.
- 3. Remove the four bolts that secure the throttle body to the intake manifold.
- 4. Install the JET Power-Flo throttle body spacer using the supplied gasket with the gasket installed between the spacer and the manifold. Make sure the spacer is aligned with the alignment pins.
- 5. Replace the (4) four bolts that mounted the throttle body using the new bolts and flat washers supplied in the kit. Torque the bolts to 48 in/lb, do not over tighten these, you will strip the manifold. NOTE: DEPENDING ON THE APPLICATION YOU WILL USE THE $2\,\frac{1}{4}$ INCH OR THE 2/12 INCH BOLTS.

WARNING ...IMPORTANT..... OVERTIGHTENING THESE BOLTS CAN CAUSE DAMAGE TO THE INTAKE MANIFOLD, JET WILL NOT BE RESPONIBLE FOR DAMAGE IF YOU OVERTIGHTEN THESE.

- 6. Reconnect any wires and reinstall the intake assembly.
- 7. Reconnect the negative battery cable.

PARTS LIST:

- (1) JET Powr-Flo Spacer
- (1) Gasket
- (4) #12 x 2.25 Self Taping Bolts
- (4) #12 x 2.50 Self Taping Bolts
- (4) 6m Flat Washers

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