Follow the steps below to install your throttle body, be sure to follow all safety precautions when working on any vehicle!

**Steps:**
1. Disconnect the negative battery cable.
2. Disconnect the air duct and any vacuum hoses or electrical connectors from the OEM throttle body.
3. Remove the bolts that mount the stock throttle body to the intake manifold, depending on the application this may be mounting nuts or bolts that need to be removed.
4. Install the JET Powr-Flo throttle body onto the intake manifold using the stock nuts or bolts that you removed previously along with the stock rubber gasket. NOTE: On plastic manifolds be careful not to overtighten these can be stripped easily.
5. Reconnect any vacuum hoses and electrical connectors that you removed previously.
6. Reconnect the air inlet ducting and tighten the clamps.
7. Reconnect the negative battery cable.
8. SEE PAGE 2 FOR THE THROTTLE RELEARN PROCEDURE
When replacing the throttle body it become necessary to allow the throttle body and the gas pedal to be re synchronized. The procedure is listed below, follow these steps to prevent having a check engine light and setting a service code for an idle problem.

1. Disconnect the battery negative cable for 5 minutes and reconnect it.

2. Turn the ignition key to the ON position but DO NOT start the engine.

3. Press the gas pedal to the floor slowly and then slowly release it. Do this procedure three times.

4. Turn the ignition key OFF.

5. Turn the key ON and START the vehicle.

6. The Throttle position and Gas pedal should now be re synchronized. If you notice idle problems or have a service light on the dash repeat the above procedures.