1. Loosen alternator nut with impact socket and swivel. Loosen four water pump and crank pulley bolts.

2. Remove belt, pulley bolts and factory pulleys.

3. Install underdrive pulleys. NOTE: Install crankshaft pulley with shallow side against harmonic balancer. Install all nuts and bolts hand finger tight. Use of Loctite #242 is recommended on all nuts and bolts.

4. Reinstall factory belt per factory instructions.

5. With the belt in place, tighten all nuts and bolts. Use even tension on all crankshaft bolts. Insure tensioner mark is within the limit marks

6. Turn motor on then off momentarily and recheck belt for tracking and tension.

7. With the JET pulley kit installed, a reduction in charging at idle is normal. It is best to drive in a gear sufficient to maintain 1500 rpm or greater in order to maintain a good charge in the battery. Avoid prolonged idle especially in hot weather or with AC or headlights in use.

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