

## ***PART # TB-201/02***

### ***QUADRAJET BUSHING KIT INSTALLATION INSTRUCTIONS***

- 1. REMOVE THROTTLE BODY FROM CARBURETOR.***
- 2. FILE OFF END OF THROTTLE BLADE SCREWS FLUSH WITH THE THROTTLE SHAFT.***
- 3. REMOVE THE THROTTLE BLADE SCREWS AND BLADES, KEEPING THEM IN ORDER OF REMOVAL.***
- 4. SLIDE THE THROTTLE SHAFT OUT OF THE BASE PLATE.***
- 5. CAREFULLY INSERT THE BUSHING IN THE THROTTLE BODY ON EACH SIDE OF THE BASE PLATE AND TAP LIGHTLY WITH A HAMMER UNTIL THE BUSHINGS ARE FLUSH WITH THE THROTTLE BODY.***
- 6. PUT THE REAMER IN AN ELECTRIC OR AIR DRILL AND REAM THE BUSHING MAKING SURE TO KEEP AS STRAIGHT AS POSSIBLE .***
- 7. CHECK THE FIT OF THE THROTTLE SHAFT FOR TIGHTNESS AND IF NECESSARY REAM THE BUSHINGS A LITTLE AT A TIME TO GET THE BEST FIT.***
- 8. TO REASSEMBLE SIMPLY REVERSE THE DISASSEMBLY PROCEDURES.***

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