



## ***POWR-FLO THROTTLE BODY***

### ***INSTALLATION INSTRUCTIONS***

#### **Lexus / Toyota applications**

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Follow the steps below to install your throttle body, be sure to follow all safety precautions when working on any vehicle!

**Steps:**

1. Disconnect the negative battery cable.
2. Disconnect the air duct and any vacuum hoses or electrical connectors from the OEM throttle body.
3. Remove the bolts that mount the stock throttle body to the intake manifold, depending on the application this may be mounting nuts or bolts that need to be removed.
5. Install the JET Powr-Flo throttle body onto the intake manifold using the stock nuts or bolts that you removed previously along with the stock rubber gasket. NOTE: On plastic manifolds be careful not to overtighten these can be stripped easily.
6. Reconnect any vacuum hoses and electrical connectors that you removed previously.
7. Reconnect the air inlet ducting and tighten the clamps.
8. Reconnect the negative battery cable.
9. SEE PAGE 2 FOR THE THROTTLE RELEARN PROCEDURE

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## **POWR-FLO THROTTLE BODY**

### **Gas Pedal and Throttle position Relearn Procedure Lexus / Toyota applications**

When replacing the throttle body it become necessary to allow the throttle body and the gas pedal to be re synchronized. The procedure is listed below, follow these steps to prevent having a check engine light and setting a service code for an idle problem.

1. Turn the ignition key to the ON position but DO NOT start the engine.
2. Wait 20 seconds and turn the key off.
3. Repeat steps 1 and 2.
4. Start the engine.
5. Set the parking brake, hold the brake pedal.
6. Put the Vehicle in Drive and let idle for 5 minutes.
7. Shut the vehicle off .
6. The Throttle position and Gas pedal should now be re synchronized . If you notice idle problems or have a service light on the dash repeat the above procedures.